THE INFLUENCE VARIATION OF THICKNESS TOWARDS FORMING FORCE IN SHEAR SPINING PROCESS FOR STAINLESS STEEL FRYING PAN

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Abstraction
several little industrials that active in cutting especially that uses only produce engine devices. besides be used as cutting lathe can be use in course of formation with method shear spinning that is in where can chisel be can be replaced with chisel roller and in spindle given work medium shaped printing. by using method shear spinning that applied in lathe in easier the working process frying pan formation, economicaler, and product result as according to desirable size

to finish problem above so, at do observation analysis at field to detect formation style that for frying pan maker during process spinning. beginning step does test pulls to detect tension magnitude pull in ingredient, afterwards at do presos spning to detect style magnitude at require to make one (1) frying pan product.

from research at do can at draw a conclusion that more thick materials or work thing, so also formation style that

Keyword : Spinning, forming force.